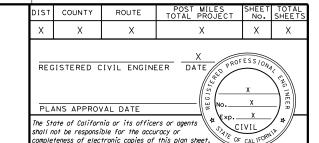


COPE AND WELDING DETAIL

NOTE: Omit clip at bottom flange when less than 2"

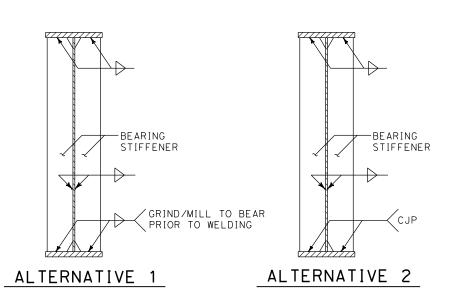


TRANSVERSE STIFFENERS

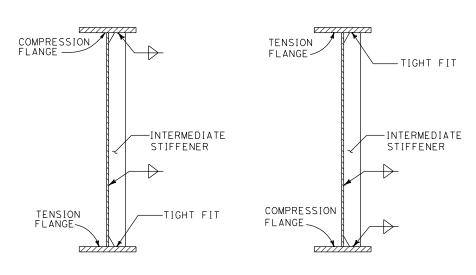
UNLESS OTHERWISE SPECIFIED

NOTES:

- 1. Under full dead load as shown on the camber diagram, girder ends and bearing stiffeners shall be vertical except they may be normal to grade for grades less than 2%
- 2. For intermediate stiffeners which have Cross Frames or Diaphragms attached, see xs1-410-3 "STEEL GIRDER CONNECTION STIFFENER DETAILS" sheet
- 3. For Bearing Stiffeners which have Cross Frames or Diaphragms attached, use details shown on this sheet. For top tension flange alternative connection see "ALTERNATIVE 3 BOLTED CONNECTION" detail on xs1-410-3 "STEL GIRDER CONNECTION STIFFENER DETAILS" sheet. See Project Plan sheets for locations where bolted connection is required
- 4. For stiffener sizes see Project Plan sheets
- Fillet Weld size to be minimum size from Project Specifications unless otherwise shown on Project Plan sheets



BEARING STIFFENERS



INTERMEDIATE STIFFENERS

(WITHOUT CROSS FRAME ATTACHED) (ONE-SIDE STIFFENER SHOWN, OTHER SIDE SIMILAR)

NO SCALE

STANDARD DRAWING STATE OF BRIDGE NO. X **DIVISION OF** CALIFORNIA FILE xs1-410-2 **ENGINEERING SERVICES** STEEL GIRDER TRANSVERSE STIFFENER DETAILS DEPARTMENT OF TRANSPORTATION APPROVAL DATE July 2011 DS OSD 2147A (ENGLISH STANDARD DRAWING "XS" BORDER REV. (02-02-11) ORIGINAL SCALE IN INCHES DISREGARD PRINTS BEARING EARLIER REVISION DATES ROJECT NUMBER & PHASE: X CONTRACT NO.: X

FILE => \$REQUEST

EQUEST